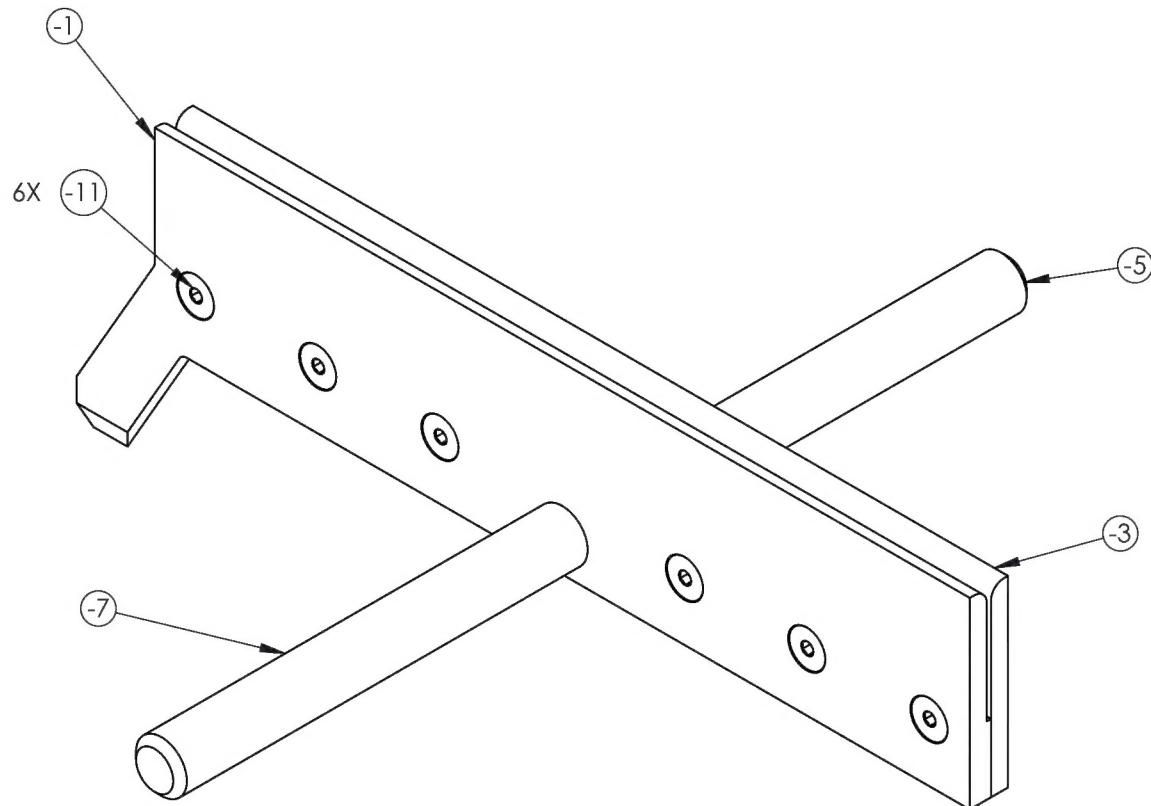


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
	REDRAWN FROM TATTERED BELL DRAWING.	9/18/2013	RJC	

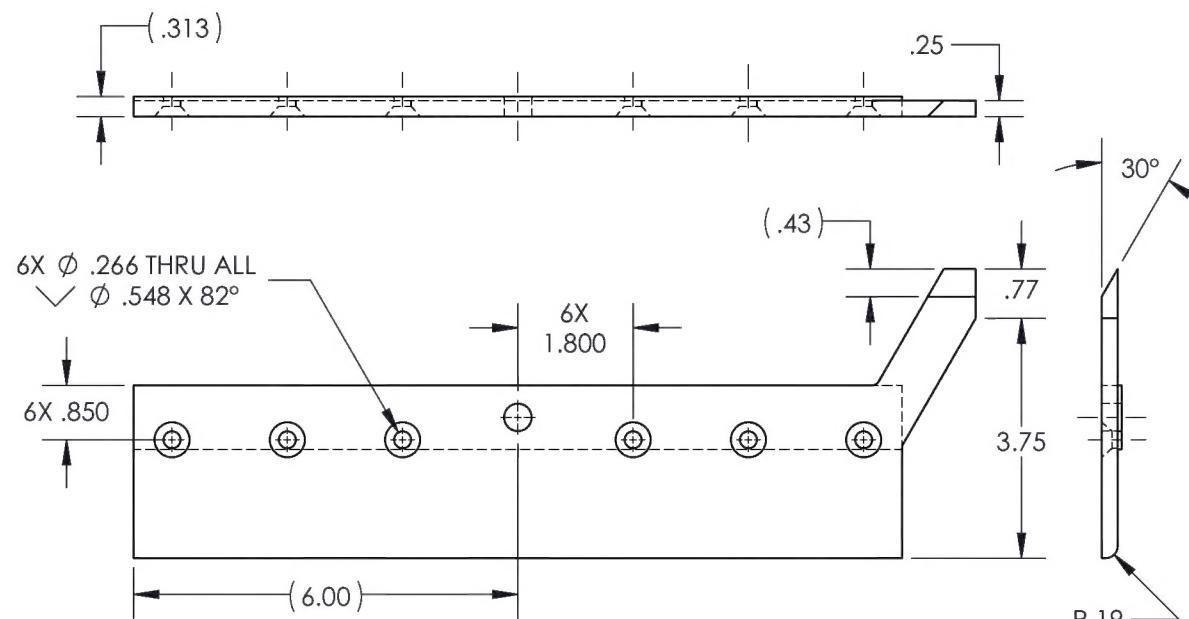
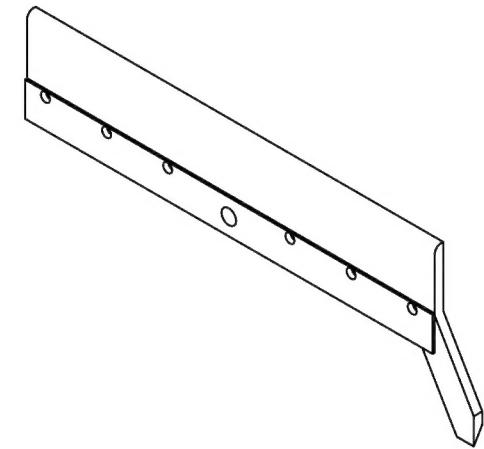
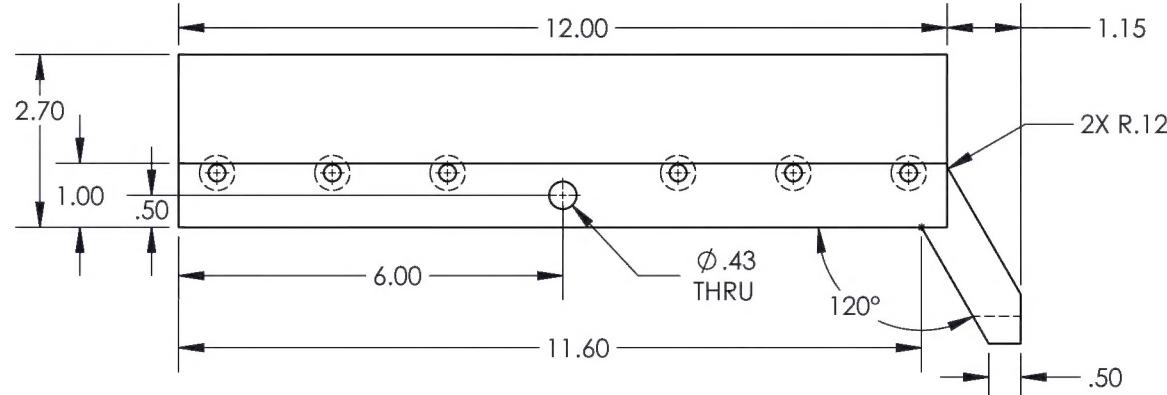


ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	PLATE	6061	5/16 X 4-3/4 X 13-3/8	2
			-3	1	PLATE	6061	1/4 X 2-7/8 X 12-1/8	3
X			-5	1	HANDLE ASSY.			4
1			-7	1	HANDLE	6061	Ø3/4 X 6-1/8	5
1	B/O	-9			CUP POINT SET SCREW	S.S.	3/8-16 X 1-3/4 MCMASTER-CARR #92311A627	4
	B/O	-11	6		FLAT SOCKET HEAD CAP SCREW	S.S.	1/4-28 X 1/2 MCMASTER-CARR #90585A560	1
ASSY -5								

RED BARN MACHINE	
TITLE	
MATL	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	FRACTIONS ± 1/32
.XX ± .01	ANGLES ± .5°
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	HEAT TREAT FINISH
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC
	USED ON MODEL
	BELL 222
SCALE 1:2	DATE 9/18/2013
	SHEET 1 OF 5

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



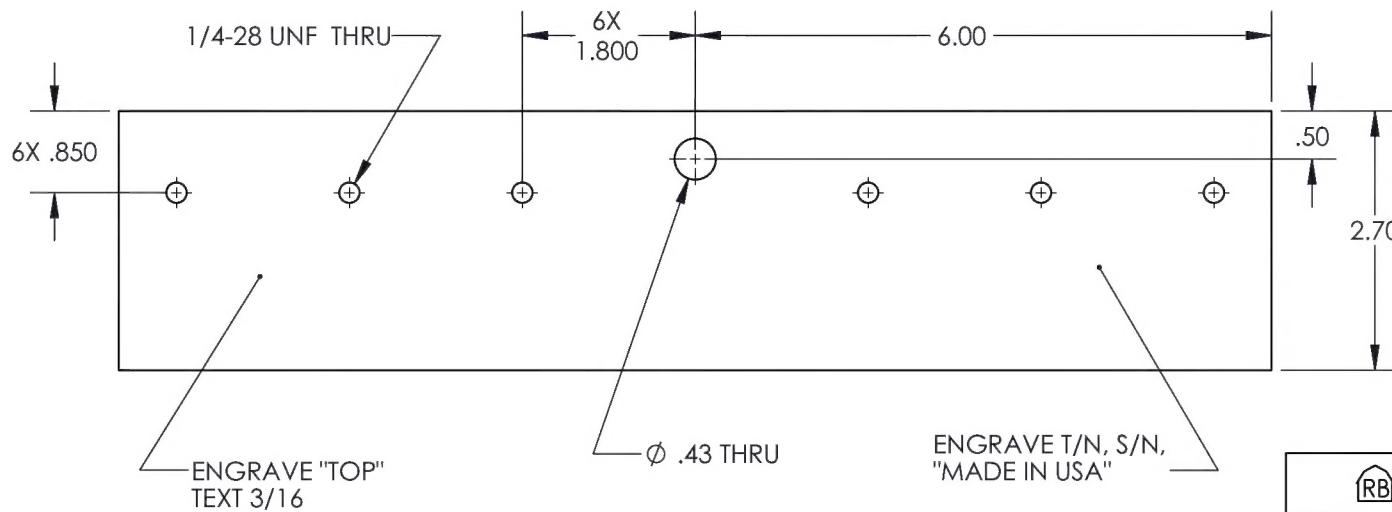
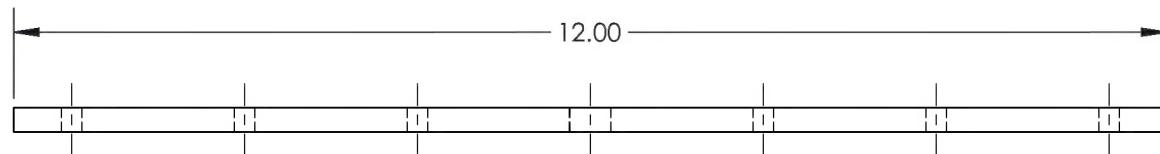
(1)

PLATE

RB RED BARN MACHINE	
TITLE TAB BENDER MAIN ROTOR BLADE	
DWG NO.	RB T101597-1
MATL	6061
UNLESS OTHERWISE SPECIFIED	DRAWN BY: CLOUGH
DIMENSIONS ARE IN INCHES	APPROVED <i>D. Weil</i>
.XXX ± .005	FRACTIONS ± 1/32
.XX ± .01	ANGLES ± .5°
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45°	HEAT TREAT
OR .015R	FINISH CLEAR ANODIZE
2. DIMENSIONAL LIMITS APPLY AFTER	SPEC MIL-A-8625F, TYPE II, CLASS I
PLATING	USED ON MODEL
	BELL 222
SCALE	1:3
DATE	9/18/2013
SHEET 2 OF 5	

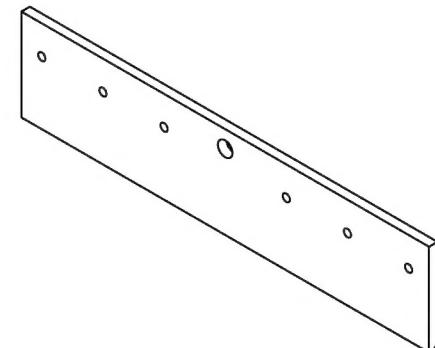
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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



(3)

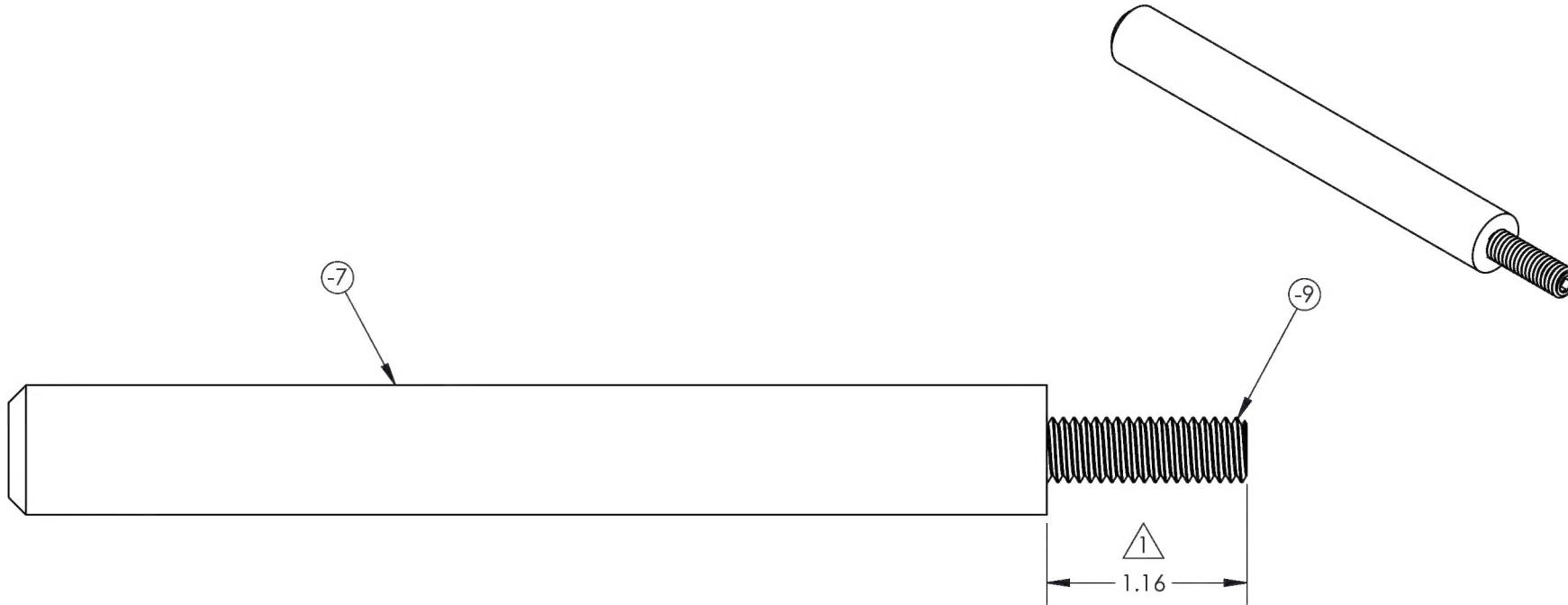
PLATE



 RED BARN MACHINE	
TITLE	TAB BENDER MAIN ROTOR BLADE
DWG NO.	RB T101597-3
MATL	6061
DRAWN BY:	 CLOUGH
APPROVED	 D Weil
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005	FRACTIONS ± 1/32
.XX ± .01	ANGLES ± .5°
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
HEAT TREAT FINISH CLEAR ANODIZE SPEC MIL-A-8625F, TYPE II, CLASS I USED ON MODEL BELL 222	
SCALE	1:2
DATE	9/18/2013
SHEET 3 OF 5	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



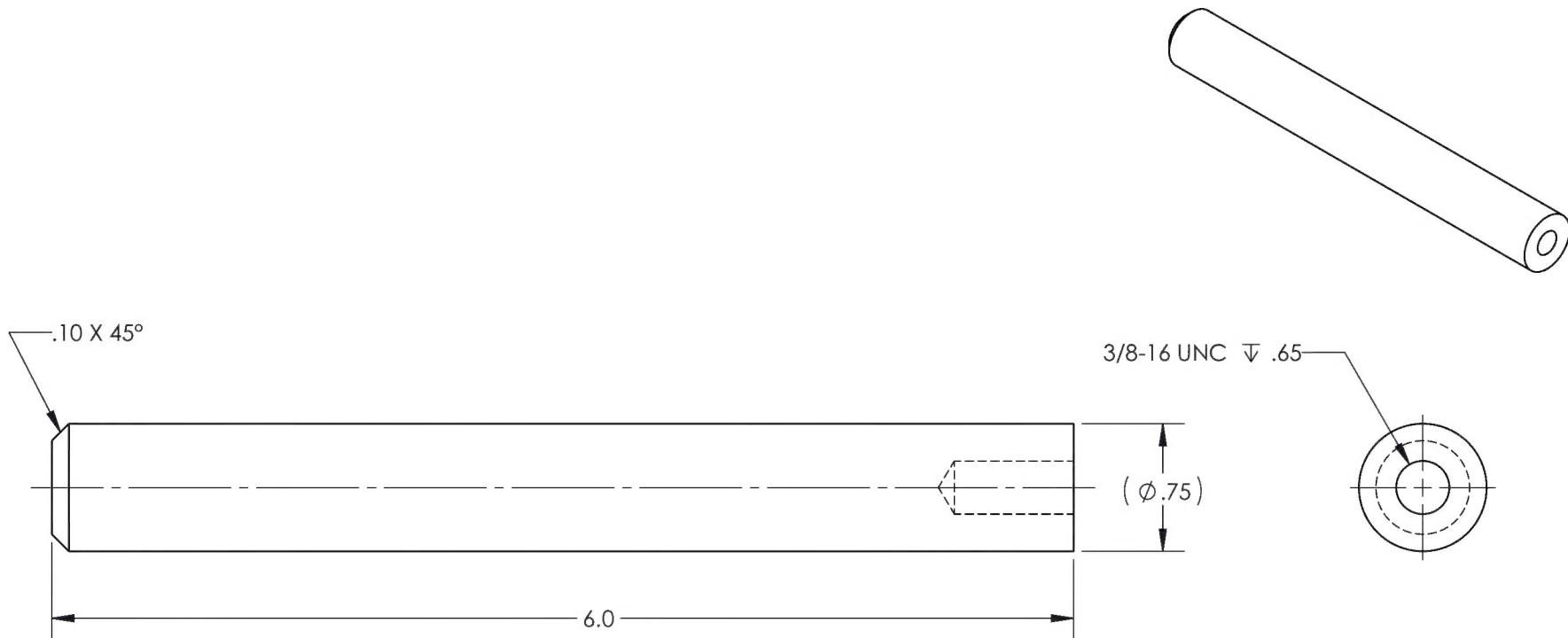
(-5)
HANDLE ASSY.

NOTE:
⚠ USE LOCTITE WHEN INSTALLLING -9 SET SCREW.

 RED BARN MACHINE	
TITLE TAB BENDER MAIN ROTOR BLADE	
DWG NO.	RB T101597-5
MAT'L	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT
.XX ± .01	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
	BELL 222
SCALE 1:1	DATE 9/18/2013
	SHEET 4 OF 5

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



(-7)
HANDLE

RED BARN MACHINE	
TITLE	TAB BENDER MAIN ROTOR BLADE
DWG NO.	RB T101597-7
MATL	6061
DRAWN BY:	CLOUGH
APPROVED	D Weil
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
.XXX \pm .005	FRACTIONS \pm 1/32
.XX \pm .01	ANGLES \pm .5°
.X \pm .1	
1. BREAK ALL SHARP EDGES .015 x 45°	HEAT TREAT
OR .015R	FINISH CLEAR ANODIZE
2. DIMENSIONAL LIMITS APPLY AFTER	SPEC MIL-A-8625F, TYPE II, CLASS I
PLATING	USED ON MODEL
	BELL 222
SCALE	1:1
DATE	9/18/2013
SHEET 5 OF 5	